

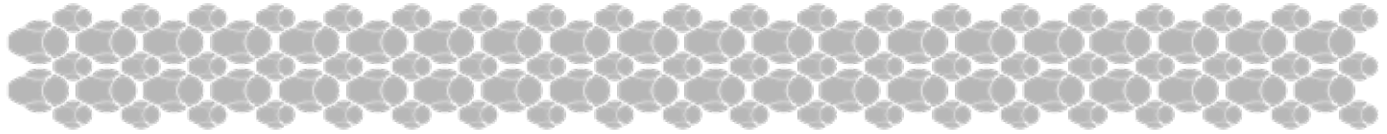


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INFORMATION BULLETIN



Products affected: 3100,3150,4105,4150,4155,5100,5150

Complaint: Flex wing performance issues.

Cause: Pre-delivery inspection is not completed.

Correction: Pre-delivery recommended check list

- Obtain customer's tractor or tractor with a representative drawbar height. (Cutter fore/aft adjustments are drawbar height sensitive).
- Rotate the hitch clevis until round hole is up. (Support tongue without the parking jack to allow the clevis to rotate freely).
- Attach tractor to cutter. (Rhino recommends a 1"x 8" Bolt, 2-1" ID flat washers and 1" Locknut to secure the drawbar to the hitch. Obtain all hardware locally).
- Hook-up and charge hydraulics. (Cutter is shipped without oil in the hydraulic cylinders and lines).
- Position Tires from transport to operation. (6 tire cutters are shipped with center axle tires doubled up on the wing axles).
- Level cutter fore/aft. (Level rods are adjusted at the factory for shipping, not field operation).
- Level cutter side to side.
- Set desired cut height.
- Check gearbox oil levels. Use 85W140 for top off oil.
- Lube drivelines and pivots.
- Check for loose and/or missing hardware.
- Safely operate cutter and check all functions.

Parts Needed: None

Labor hours: Information Bulletin Only. No labor hours paid.