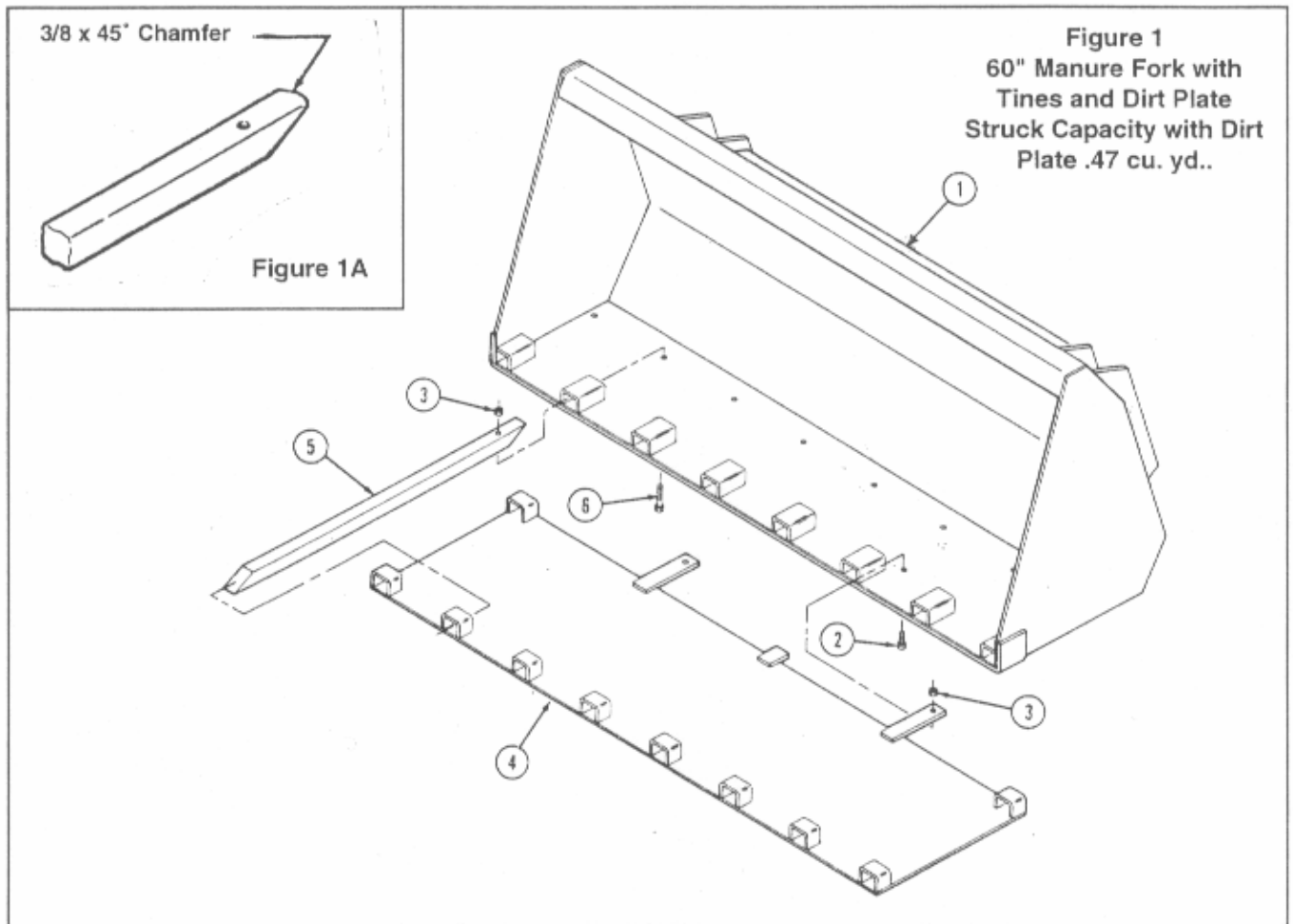


Keep with Operators Manual

QUICK ATTACH MANURE FORK



PARTS LIST - MANURE FORK

ITEM	PART NO.	DESCRIPTION	QTY.
1	40550	BUCKET, 60" Manure	1
2	G180183	SCREW, Cap, 1/2-13 x 1	2
3	G9414074	NUT, Lock, 1/2-13	10
4	28157	PLATE, Dirt	1
5	28154	TINE, 1-1/4 sq. x 33-1/4	8
6	G180181	SCREW, Cap, 1/2-13 x 2	8

Manure fork can be assembled using tools ordinarily available. No tools are necessary to attach quick attach manure fork. Loader must be equipped with quick attach device 9843739 (2-5950)

ASSEMBLING MANURE BUCKET WITH TINES AND DIRT PLATE (Figure 1)

NOTE: Leave all attaching hardware loose until bucket is fully assembled to facilitate assembly and proper alignment of parts.

TINES

Position tines through clips on bottom plate of bucket. Fasten each tine with a 1/2 x 2 cap screw (6) and lock nut (3). Insert cap screws through from bottom of bucket.

NOTE: Right-most tines may require grinding, as shown in figure 1A to allow clearance for bucket welds.

DIRT PLATE

Slide dirt plate (4) onto tines, align tabs on dirt plate with holes in bottom plate of bucket and fasten to bucket with two 1/2 x 1 cap screws (2), washers (7) and lock nuts (3). Insert cap screws through from bottom of bucket.

ATTACHING QUICK ATTACH MATERIAL BUCKETS



WARNING: To avoid injury during attachment or detachment, do not allow bystanders within 10 feet of loader or attachment.

1. Locate tractor and bucket on firm level ground. Lower boom to rest on ground.
2. Extend bucket cylinders slightly, while raising boom to provide three to five inches of ground clearance. Making sure loader quick attach bar is parallel to

bucket, drive tractor ahead very slowly toward bucket. Continue driving tractor forward, positioning quick attach bar so it touches attachment just below attachment channel.

3. Activate bucket rollback while moving tractor slightly ahead so quick attach bar catches underneath channel of bucket. Continue to roll bucket back so latch pins engage in bracket ears.
4. Activate lift cylinder to raise bucket and extend bucket cylinders to tilt bucket at a slight downward angle, so quick attach device is visible. Visually inspect attachment mechanism to verify that pins are engaged in ears on back of bucket.

NOTE: If bucket is not securely latched, follow instructions for detaching bucket and repeat above procedure.

DETACHING QUICK ATTACH MATERIAL BUCKETS

IMPORTANT: Loader must be equipped with a bucket, bale spear or similar attachment to dismount loader from tractor.

1. Locate tractor and bucket on firm level ground.
2. Lower boom arms with bucket level until bucket rests on ground. Shut off tractor engine and set tractor brakes.
3. Disengage latch pins by lifting handles and rotating them so pins rest on blocks provided on attachment ears.
4. Start tractor engine, release tractor brakes and extend bucket cylinders while slowly backing tractor away from bucket, until quick attach bar disengages from bucket.

INSTALLATION INSTRUCTIONS