

BUNDLE 2-5564
LOADER MOUNTING KIT INSTRUCTIONS FOR
JOHN DEERE 855 & 955 2WD & 4WD TRACTORS

The mounting brackets can be installed on the tractor using tools ordinarily available. Shut off the tractor engine and engage tractor brakes during installation.

NOTE: Leave all attaching hardware loose until the loader is completely assembled to facilitate assembly and proper loader alignment. Tighten all hardware to the torque specifications tabulated in the loader operator's manual.

This mounting kit is compatible with the John Deere 50, 60 and 72-inch mowers available for John Deere 55 series tractors. On tractors equipped with a mower, lower the mower deck for easier installation of loader mounting brackets.

INSTALLING MOUNTING BRACKETS

1. Fasten left front mounting bracket (1) to left side of tractor front frame using M12 x 40 metric flanged head cap screw (7) and flanged nuts (9). Repeat procedure for right front mounting bracket (2).
2. Slide mid cross tie tube (4) through tractor frame cross tube located at mid tractor. Fasten M12 x 110 metric cap screws (6) and flanged nuts (9) diagonally through mid cross tie tube (4) and tractor cross tube to secure mid cross tie tube (4) to tractor.

NOTE: Before sliding mid cross tie tube (4) through tractor cross tube, make sure holes in both align along same diagonal and holes across flats of mid cross tie tube (4) line up vertically.

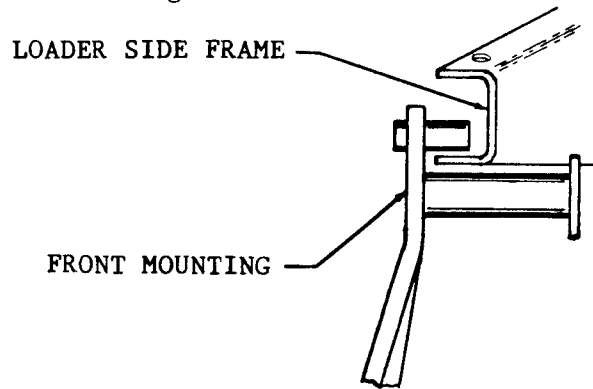
3. Fasten one mid mounting bracket (3) to left end of mid cross tie tube (4) using 1/2 x 3-1/2 cap screws (5) and lock nuts (8). Use identical hardware to fasten remaining mid mounting bracket (3) to right end of mid cross tie tube.

INSTALLING LOADER TO MOUNTING BRACKETS

1. Position hinges inside of side frames. Install 5/8 x 4-1/2 carriage bolts and secure with lock nuts. (Hinges, carriage bolts and lock nuts are supplied with loader.)
2. Attach nylon slings around the loader front bumper. Use an overhead hoist to raise the loader off the pallet and lower to a horizontal position. Attach nylon slings around the lift boom arms. Use the overhead hoist to raise the loader and position side frame channels over the front mounting bracket tubes. Slide loader to the rear until side frame uprights are on mid mounting bracket tubes.

INSTALLING LOADER TO MOUNTING BRACKETS (continued)

NOTE: Lower lip on side frame channel must be between tube and round of front mounting brackets on each side of tractor.



3. Clamp hinges around tubes of mid mounting brackets. Fasten with 5/8 x 2-1/4 cap screws, washers, lock washers and nuts (supplied with loader).
4. Install plastic trim on center of upper flange of bumper.
5. Refer to the loader operator's manual and instructions packed with hose kit to complete loader installation and for location of decals.

PARTS LIST

Item	Part No.	Description	Qty.
1	38357-1	BRACKET, Front Mounting, Left	1
2	38357-2	BRACKET, Front Mounting, Right	1
3	38356	BRACKET, Mid Mounting	2
4	38276	TUBE, Mid Cross Tie	1
5	G180192	SCREW, Cap, 1/2-13 x 3-1/2	4
6	6090-90	SCREW, Metric Cap, M12-1.75 x 110	2
7	38238	SCREW, Metric Cap, Flanged Head, M12-1.75 x 40	6
8	G9414074	NUT, Lock, 1/2-13	4
9	37691-1	NUT, Metric, Flanged, M12-1.75	8
10	24765-2	PLASTIC TRIM (Order per running inch)	6

