BUNDLE 2-5388 LOADER MOUNTING KIT INSTRUCTIONS FOR CASE-IH 684, 784, 884, HYDRO 84, 685, 885 AND HYDRO 85 ROW CROP MODELS. ALSO 584 AND 585 UTILITY AND ROW CROP MODELS WITH FOUR BOLT PATTERN ON EACH SIDE OF FRONT CASTING (WITH TWO POST ROPS AND 2WD ONLY)

The mounting brackets can be installed on the tractor using tools ordinarily available. Shut off tractor engine and engage tractor brakes during the installation.

NOTE: Leave all attaching hardware loose until the loader is completely assembled to facilitate assembly and proper loader alignment. Torque hardware to the torque specifications in the owner's manual.

INSTALLING MOUNTING BRACKETS

- 1. Fasten front mounting bracket (1) to mounting pads on tractor front casting with $3/4 \times 1-1/2$ cap screws (7), lock washers (11), and flat washers (10).
- 2. Fasten side mounting brackets (2 left and 3 right) on each side of tractor casting using 1/4" spacers (5), 3/4 x 1-3/4 cap screws (8) and lock washers (11) for front hole pair. Fasten brackets to transmission housing with 1/2" spacers (6), 3/4 x 2-1/4 cap screws (9) and lock washers (11).
- 3. Fasten mid crosstie (4) to the bottom of the mid mounting brackets (2 & 3) with $3/4 \times 1-3/4$ cap screws (8) and lock nuts (12).

INSTALLING LOADER TO MOUNTING BRACKETS

- 1. Position hinges inside of side frames. Install $3/4 \times 6$ carriage bolts and secure with lock nuts. (Carriage bolts and lock nuts are supplied with loader.)
- 2. Attach nylon slings around the loader front bumper and use an overhead hoist to raise loader off the pallet and lower to a horizontal position. Attach the nylon slings around the lift boom arms and use the overhead hoist to raise the loader and position side frames over the front mounting bracket. Slide loader to the rear until side frame is over the mid mounting bracket tubes.
- 3. Clamp hinges around tubes of mid mounting brackets. Fasten with $3/4 \times 3$ cap screws, flat washers, lock washers, and hex nuts (supplied with loader).
- 4. Refer to the loader owner's manual and plumbing kit instructions to complete the loader installation and for location of decals.

PARTS LIST

Item	Part No.	Description	Qty.
1	36782	BRACKET, Front Mounting	1
2	36787-1	BRACKET, Left Mid Mounting	1
_3	36787-2	BRACKET, Right Mid Mounting (Not Shown)	ī
4	36790	CROSSTIE, Mid	$\frac{1}{1}$
5	13724	SPACER, 2 x 2 x 1/4	4
6	7822	SPACER, 2 x 2 x 1/2	4
7	G271767	SCREW, Cap, 3/4-10 x 1-1/2	8
8	G271769	SCREW, Cap, $3/4-10 \times 1-3/4$	8
9	G271772	SCREW, Cap, $3/4-10 \times 2-1/4$	4
10	G131017	WASHER, Flat, 3/4	4
11	G131046	WASHER, Lock, 3/4	16
12	G9414076	NUT, Lock, 3/4-10	4
13	35674-1	DECAL, Red Multi-Stripe (Not Shown)	14 ft.
		(Order per foot)	

